Tuesday, 1/23/2007 8:29:29 AM Date: Kim Johnston User **Process Sheet** : CLAMP **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 30386 Job Number **Estimate Number** : D2947 Part Number P.O. Number S.O. No. : 1) /A : D2947 REV A1 **Drawing Number** : 1/23/2007 This Issue : N/A · Project Number Prsht Rev. : NC : 1/23/2007 : SMALL /MED FAB Type **Drawing Revision** First Issue : 2/4 Material : 29835 **Previous Run** 250 Um: Each : 2/5/2007 Qty: **Due Date** Written By Checked & Approved By : Est: A 90.01.14 Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: 304/316 .063 Sheet M304S16GA Comment: Qty.: 0.0504 sf(s)/Unit Total: 12.6000 sf(s) 304/316 .063 Sheet batch: M(0)873FLOW WATER JET WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2947 M 070125 Dwg Rev: A Prog Rev: A 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 5.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 07-02-08 MF. 1- Deburr any rough edges C207/02/09/ CFI

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Part No: _	 PAR #:	Fault Category:	 NCR: Yes No	DQA:	Date:	07/63/20
			QA: N/C C	losed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC	Initial	Corrective Action Section B	Verification	Approval	Approval	
		Section A	Chief Eng)	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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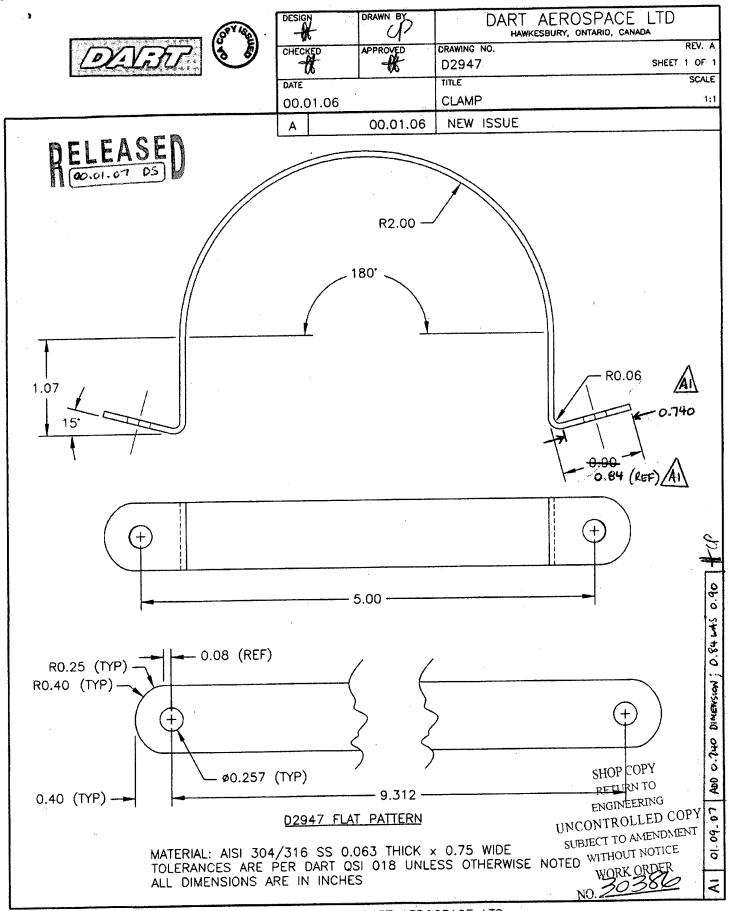
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Date: Tuesday, 1/29/2007 8/29/29 AM  Visery Vim Johnston Process Sheet    Customer: CU-DAR001 Dart Helicopters Services   Drawing Name: CLAMP	
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DART AEROSPACE LTD	Work Order:	\$30386
Description: Clam ()	Part Number:	D2947
Inspection Dwg: D2947 Rev: A)		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

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Date:	07 01 25	Date:	7/01/29		C	Date:

Revised by KJ/JLM

Approved

Change

New Issue

Date

Rev

## CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



180 LABROSSE AVENUE POINTE CLAIRE, QC H9R 1A1 <u>DART AEROSPACE LTD</u> 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

CERTII	FICATE NO.	5 OUR JOB NO	J0157554	SHIPPING	MEMO <b>0358106</b>	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	350 PCS		2947	A	CLAMP	
	MATERIA		SUPPLIED BY			REL. NO.
	SST 304 /	A CONTRACTOR OF THE PARTY OF TH	ED BY DART AE	ROSPACE	<u> </u>	.0 # 3077
:	and the second s	PROCESS	ODT ON FUR	P	ROCESSOR	RELEASE NOTE #
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WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE

G.F.I. Q.C. REP.

DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 20 FEBRUARY 2007



Date: Thursday, 15/03/2007 7:17:47 AM

User: Linda Lacelle

JOB HISTORY: DETAIL

	User: Linda Lacelle JOB HISTORY: DETAIL .									
Job Number	: 30	0386		Customer	: Da	rt Helicopters Ser	vices			
Estimate Num	ber :10	0623		DWG Name	-	AMP				
Purchase Ord				Part Number		947 047 DEV 44		Б.	. 44	
Complete Dat	te : 08	3/03/2007 10:23:02		DWG Numbe	er :D2	947 REV A1	<u> </u>	Rev.	: A1	
DUEDATE	OR	DERED	DELIVERED							
05/02/2007	***************************************	250	248							
1.0 M304S	16GA-304/3	16 .063 Sheet	INVENTORY ITEM	1						
DATE EN	<i>IPLOYEE</i>		TYPE	Qty		COST		,		
26/01/2007 ML	JRD02: Murdoch	n, Matthew	M304S16GA	12.600		\$90.03	3		L	ot # 101873 Qty. 1
Subtotal:		QTD:	0 CTD:	13		\$90.03	3			
2.0 WATE	R JET	Internal Opera	tion							
DATE EN	<i>IPLOYEE</i>	-2 30 300 30 30 30 30 30 30 30 30 30 30 30	TYPE	Qty	Time(hrs	) COST	MTime(hrs)	Mach.Cost		
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25/01/2007 ML	JRD02: Murdoch	n, Matthew	Run	0.000	2.1	9 \$33.84	2.19	i		
26/01/2007 ML	JRD02: Murdoch	n, Matthew	Run	250.000	2.1	1 \$32.60	2.12	201.40		
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	UC01: Boucher		Run	0.000	L		<u> </u>	81.60		
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DATE EN	<i>IPLOYEE</i>		TYPE	Qty		COST				
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Subtotal:		QTD:	0 CTD:	250		\$487.50	<del></del>			
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		SUB-COMP	INVENTORY ITEM: ONENT (SUB-JOB):			\$90.0 \$0.0	I			
Total:		333 331411	(552 552).			\$2165.5				
I Ulai.			COST PER UNIT:			\$8.7				****************